

These Assembly and Operating Instructions are an integral part of the product.

- > Read Assembly and Operating Instructions carefully before using the product.
- > Keep them in a safe place during the product's service life.

Translation from the German original edition @meibes 2012 - Subject to modifications.

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## **Important fundamental information**

These instructions describe installation, commissioning, operation, repair and disassembly of the differential temperature controller **Maximal Pro** for solar thermal plants.

For operation of the entire plant, the technical documentation of all the components used such as solar collectors, boiler, tank, pumps, mixers and valves etc. must be complied with.



### Danger!

Assembly, connection, commissioning, repair and disassembly of the controller may only be performed by a qualified specialist!



The controller is handled by the operator of the entire solar thermal plant, i. e. as a rule by technical non-experts.



### Danger!

The controller by no means replaces the safety components required under plant engineering aspects!



Make sure not to use the controller until you have thoroughly read and understood these Assembly and Operating Instructions and the safety provisions. Comply with all safety provisions and involve a specialist in case of doubt.



## Important!

The fitter installing the controller must inform the plant operator about operation, functioning and the method of action of the **Maximal Pro!** 



Keep these Assembly and Operating Instructions and all reference documents so that they are available if required.

When relocating or when selling the device, hand the documents over to your successor.



#### Danger!

The device in operation may only be made accessible to adults disposing of appropriate knowledge and experience!



## Symbols used

When handling the differential temperature controller **Maximal Pro** and the entire plant, please make sure that the following safety provisions in the Assembly and Operating Instructions are complied with!



## Danger!

Immediate danger for assets, life and limb!





## **Important!**

Important information compliance with which is essential!





### Note!

Useful information regarding handling of the device and the plant!



### **Description**

The differential temperature controller **Maximal P**rois an independent electronic controller for surface-mounting which is used for the control of solar thermal plants.

The controller is equipped with a robust three-part plastic housing which can only be opened by means of tools (screw driver PH2).

Operation is effected by means of only two control elements; indications appear against a backlit colour display.

Before connection of the electrical system, the controller must be mounted firmly to a perpendicular, robust surface (wall).

For its own supply and the supply of the outputs, the controller must be connected to an electrical energy supply system in accordance with the technical data.



#### Note!

The electrical equipment of the device must be installed firmly and connected to the power supply via a disconnector ensuring complete isolation from the power supply according to the erection regulations!



Assembly, connection, commissioning, repair and disassembly of the controller are only admissible in a specialist workshop.

To ensure correct operation, temperature sensors type Pt 1000 must be used - the sensor design does not affect function.

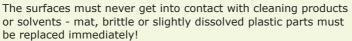
Each temperature sensor has two connectors which are equivalent, i. e. interchangeable. Thus, polarity reversal is not an issue.

The sensor lines can be extended up to a length of 100 m, to this effect, a cable cross section of 2 x  $1.5 \text{ mm}^2$  is recommended.



### Important!

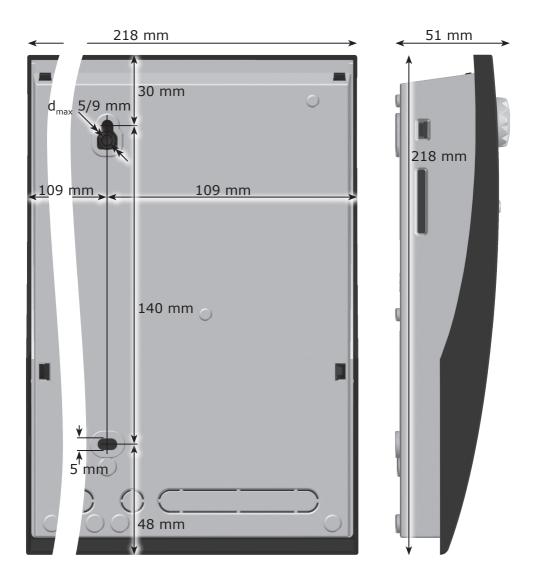
Make sure that only a dry or slightly moistened cloth is used for cleaning and servicing of the housing, the control elements and the display.



A device with damaged housing must not be operated!



## **Dimensions**



#### **Technical Data**

#### **Intended Use**

The differential temperature controller may be used exclusively as controller for the control of solar thermal plants. It must be operated within the scope of all the specifications described. Installation and set-up of the controller may only be performed by specialists.

The fitter must have read and understood the operating manual.

The fitter explains all the relevant functions to the operator.

For operation, it is essential that the housing is closed and free of damage.

#### Scope of supplies

1 Differential temperature controller Maximal Pro

1 Instruction manual

#### Differential temperature controller Maximal Pro

Type of mounting Wall-mounting

Housing Plastics, in several parts

Mode of operation Type 1
Type of protection IP 20

Dimensions Width x Height x Depth [mm] 218 x 218 x 51

Weight [g] Basic version 725

Storage/operating temperature [°C] 0-40, non-condensation

Handling via rotary encoder and pushbuttons

Display TFT colour display 70 x 53 mm, backlit

Connection to power supply

Design 3 spring-type terminals PE, N and L

Service voltage [VAC] 85-265
Line frequency [Hz] 50  $\pm 1\%$ Auxiliary consumption typ. [W] 1.25
Power consumption max. [W] 3.1

Fuse Micro fuse, type 5 x 20 mm, T4A/250 V

Rated pulse voltage [V] 2500

Max. cross sections to be connected

Cable end sleeve:  $0.25 \text{ to } 0.75 \text{ mm}^2$ Single-wire  $0.50 \text{ to } 1.50 \text{ mm}^2$ Fine-wired  $0.75 \text{ to } 1.50 \text{ mm}^2$ 

#### Interfaces TS1 - TS10

Design 2 spring-type terminals each

Assignment as inputs

Admissible temperature probe Temperature sensor Pt 1000

Optional assignment of

TS6-TS8/TS10 to the impeller sensor DFZ 1-100 pulses/litre

Optional assignment as PWM signal 100Hz...2kHz or

output on TS7-TS10 analogue output 0...10V, max. 10mA

#### **Active outputs RO1-RO4 : Triac outputs**

Design 3 spring-type terminals each, PE, N and L

Output voltage [VAC] 85-265

Output power max. per output [VA] 200

Output current max. per output [A] 1

#### Switching output REL: Floating change-over contact

Design 3 spring-type terminals

Switching voltage max. [V] 253
Switching capacity max. [VA] 230
Switching current max. [A] 1

#### Interfaces for analogue Vortex flow sensors

Design 2 multi-pin connectors

#### 5V/24V supply terminals

Design 1 spring-type terminal each

Output voltage [VDC] 5V/24V

Max. current per output [mA] 15

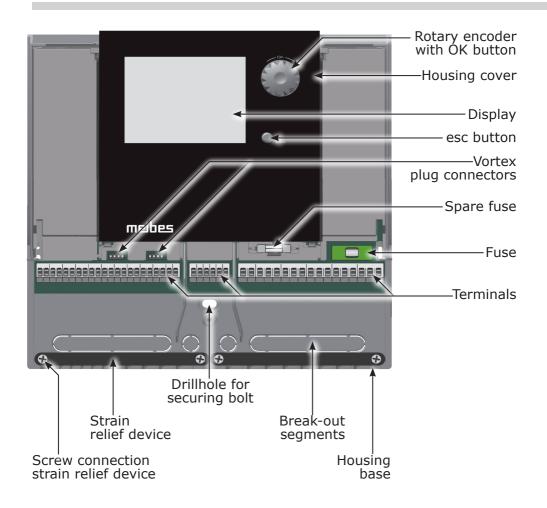
#### Supply terminals L

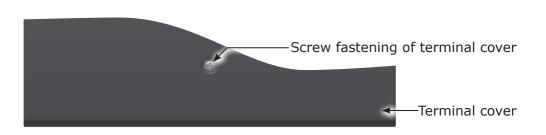
Design 1 spring-type terminal each

Output voltage [VAC] 85-265

The total current of all outputs including RO1-RO4 must not exceed 4A!

## **Designation of the components**





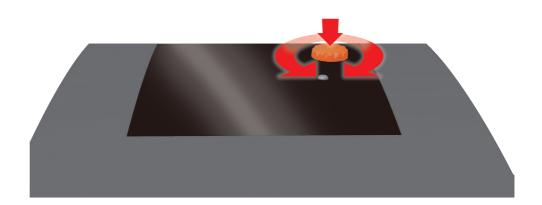
## **Operation of the controller**

The entire set-up and operation of the differential temperature controller **Maximal Pro** is effected via only two control elements on the device front.

All settings and interrogations are effected via the rotary encoder.

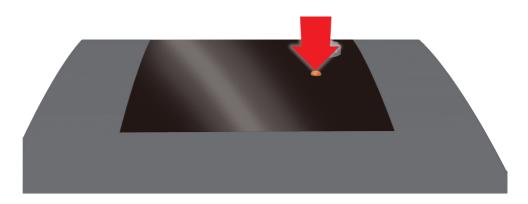
To find a required menu item, turn the rotary encoder to >scroll< through the menu - the selectable option appears on a coloured background on the display.

To confirm the selected menu item, press the rotary encoder. An appropriate submenu is called up, or selection is activated.



Press the esc button to make the menu return by one level from any subitem.

If no input is made within the preset time (30-255 s), the controller returns automatically to the initial level.

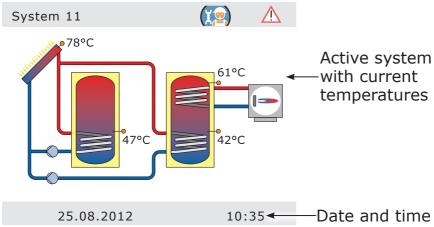


## **Display**

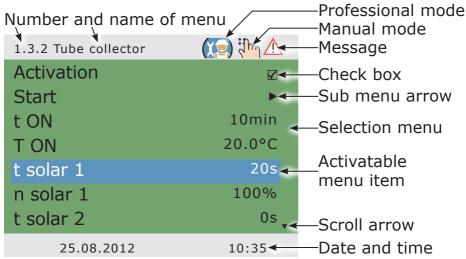
For indication of the operating mode and for communication in case of set-up, malfunction, modification and evaluation, the differential temperature controller **Maximal Pro** is equipped with a coloured full graphics display which is permanently backlit.

The display is active as long as there is supply voltage on the controller.

After a preset time (30 - 255 s), backlighting is dimmed to 10%.



Display elements; example: information screen



Display elements; example: communication screen

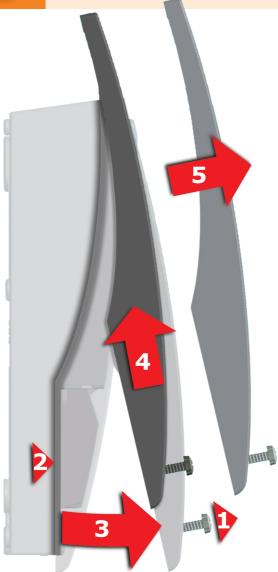
# **Opening the terminal cover**



### Danger!

Mortal danger due to electrocution! Whenever work is performed on the open terminal cover, all poles of the power supply must be disconnected reliably and protected against being switched on again!





- **1** Release the lock screw.
- **2** Pull apart the sidewalls of the terminal cover at the lower third...
- 3 ...swivel the terminal cover forward ...
- **4** ... push it upwards ...
- **5** ... and remove it.

Store the terminal cover carefully and protect it against damage!

To close the terminal cover, reverse the opening procedure.

## **Wall-mounting**



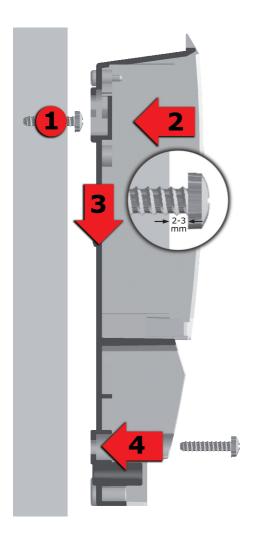
## **Important!**

The device corresponds to protection type IP 20 - make sure the appropriate prerequisites exist on the envisaged place of installation.

Do not use the housing base as drill template.

A device with damaged housing must not be operated!





- **1** Fasten the top securing bolt so that a space of 2 to 3 mm is created between the wall and the screw head.
- 2 Move the device so that the upper fastening port is located above the screw head ...
- **3** ... and push it downwards.
- **4** Fasten the lower securing bolt.

If necessary, use dowel pins for wall-mounting!

### **Connection to power supply**



### Danger!

Mortal danger due to electrocution! Whenever work is performed on the open terminal cover, all poles of the power supply must be disconnected reliably and protected against being switched on again!



The differential temperature controller **Maximal Pro** is connected to the power supply via three groups of spring-type terminals which are visible once the terminal cover is opened.

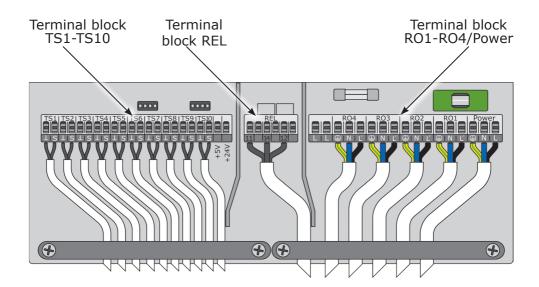
To introduce the cables, release the screws on the strain relief device; if necessary, remove the strain relief device.

In case of flush mounting of the cables, the break-out segments in the housing base can be removed carefully and the cables routed through these ports.

The central terminal block is the interface to a potential-free change-over contact.

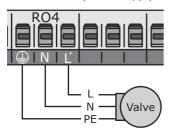
The spring-type terminals for the Power, RO1 to RO4 and REL, and for TS1 to TS10 can accommodate solid wires up to a cross section of 1.5 mm<sup>2</sup>. Appropriate stranded wires must be preassembled with cable end sleeves.

For the strain relief device function, TS1 to TS10 and REL require cable cross sections of at least 5mm, for Power, RO1 to RO4 at least 7mm.

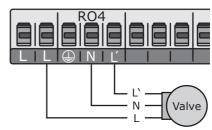


#### Connection of a switching valve to RO1-RO4

Connection diagram for a switching valve without power supply to RO4:

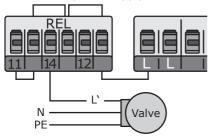


Connection diagram for a switching valve with power supply to RO4:

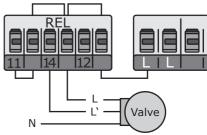


#### Connection of a switching valve to REL

Connection diagram for a switching valve without power supply to REL:

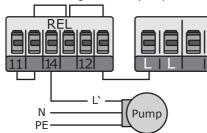


Connection diagram for a switching valve with power supply to REL:



#### Connection of a pump to REL

Connection diagram for a pump to REL:



#### Volumetric flow sensor:

Measurement of solar radiation (heat quantity):

The solar yield is calculated from the flow rate and the differential temperature. The differential temperature is the difference in the temperature of the collector sensor and the solar circuit return line sensor. There are various technical options:

a) Use of a vortex volumetric flow sensor with 2 analog signals for flow rate and temperature. The vortex sensor can be inserted directly at the plug connector provided behind the TS terminals. All plant layouts (systems) permit solar radiation.

Pin assignment



b) Impeller sensor (incrementation input)

An impeller sensor can be connected to TS6/TS7/TS8/TS10 and must be adjusted during installation. The temperature sensor for the solar return line must be set in the menu >1.1.4 Heat quantities<.

Solar yield measurement with impeller sensors is possible for all systems.

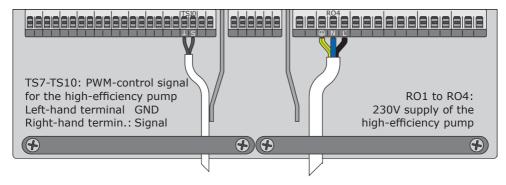
#### **High-efficiency pump:**

A high-efficiency pump can be connected via RO1 to RO4.

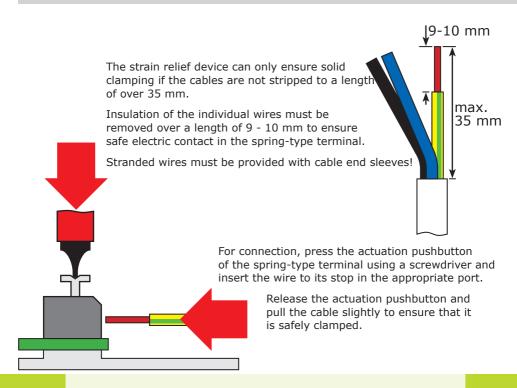
The appropriate control signal is issued at TS7 to TS10.

Thus, TS7 to TS10 is no longer available as input.

The control signal may be an analog voltage 0 - 10V or a PWM signal.



For further details, please refer to the pump specification. For definition and settings, the professional mode under 1.2.9 has been provided.





# Important!

Before closing the terminal cover, make sure the strain relief device is tightened safely.

Check once more that all cables are in good condition and connected correctly.



### **Data interfaces**



The solar controller has the following data interfaces:

The cut-outs at the left of the housing base accommodate a USB port as well as a slot for a storage medium (SD card).

These interfaces are used, for example, for reading of error messages or log data or loading of software updates.

The USB port provides access to the SD card.

Only SD cards approved by emz must be used. The controller automatically detects the SD card.

Prior to removing the SD card >Rem.SD card safely< must be selected in >1.2 Settings<, otherwise data loss may occur.

### Note!



Define structure and design of the plant already when planning the entire solar thermal system and align the design with the one of the hydraulic systems of the controller!

If you want to complete an existing system or replace the existing controller, please make sure that **Maximal Pro** is compatible with the existing configuration!

The sensors are connected to TS1 to TS10, the order not being significant; pumps and valves are connected to RO1 to RO4 / REL - The interfaces are assigned to the functions in question on commissioning.





Supply line Return line

Heating pump

Switching valve



Hydraulic heat exchanger



Solar collector panel Main yield



Solar collector panel Secondary yield



Boiler, e. g. using fossil fuels/ solid fuels/ heat pump etc.



Boiler with disable recharge feature time-/temperature-controlled, in combination



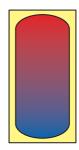
Boiler with disable recharge feature, efficiency optimization



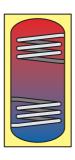
Temperature probe



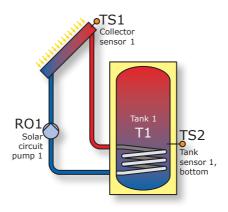
Swimming pool

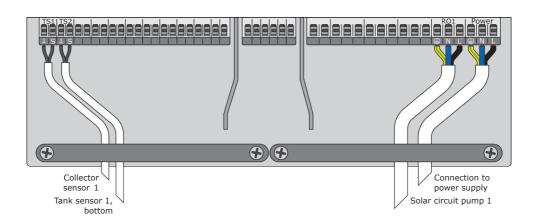


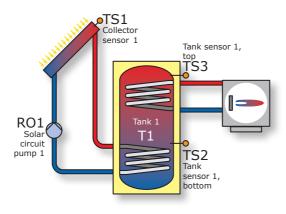
Warm water / buffer tank without heat exchanger

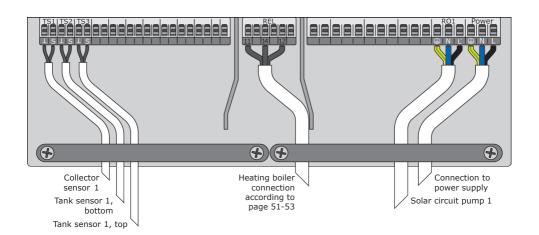


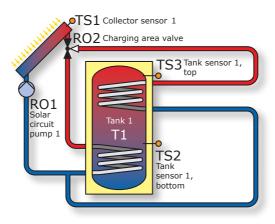
Warmwasserspeicher/ Pufferspeicher mit Wärmetauschern

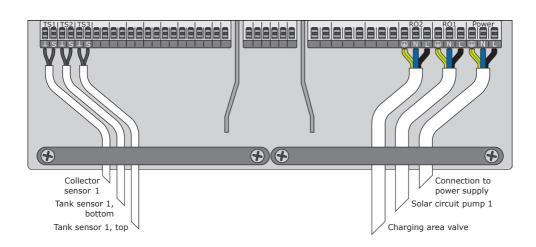


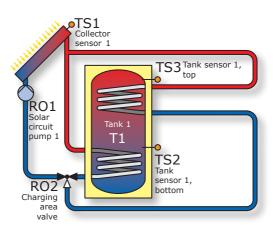


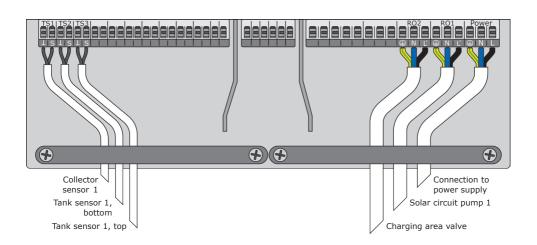


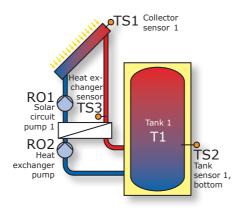


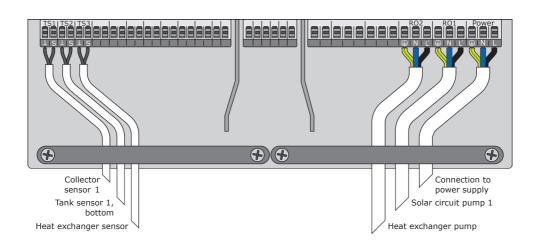


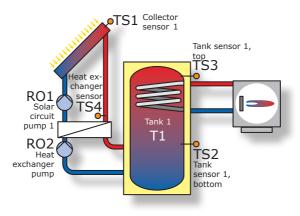


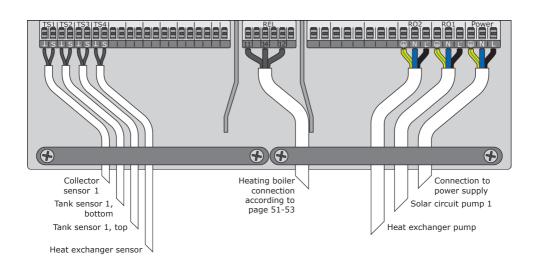


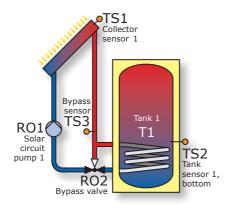


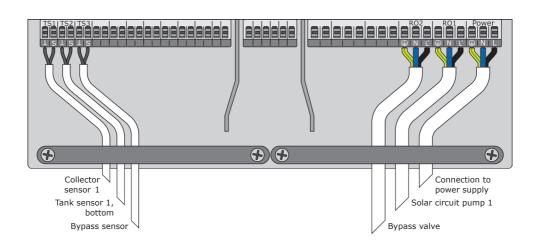


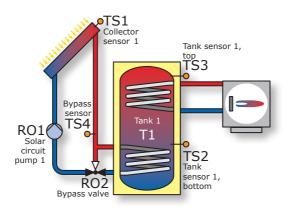


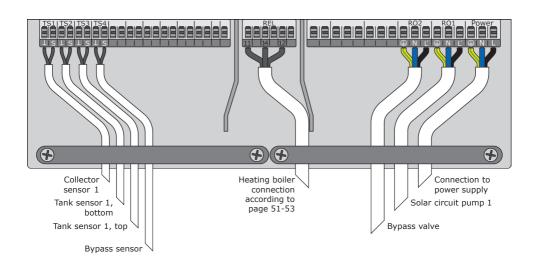


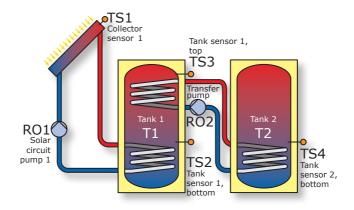


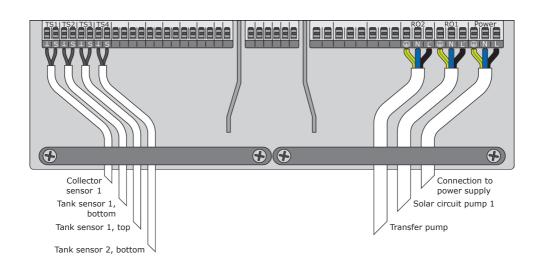


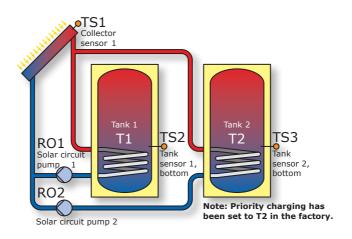


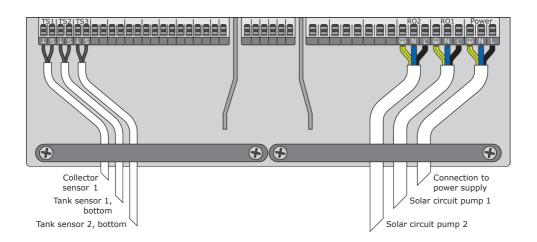


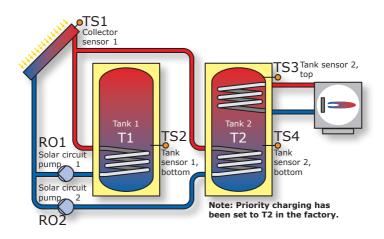


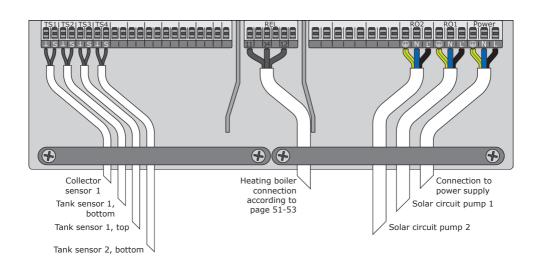


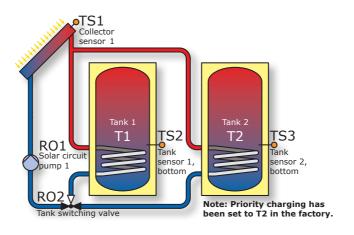


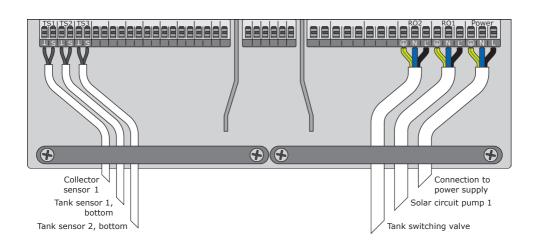


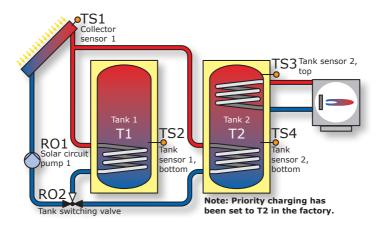


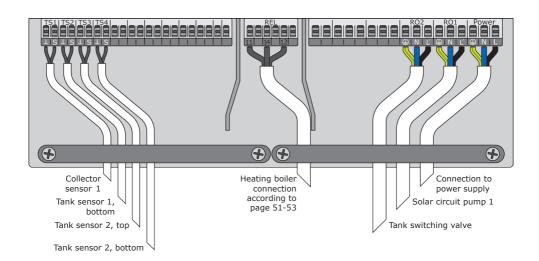


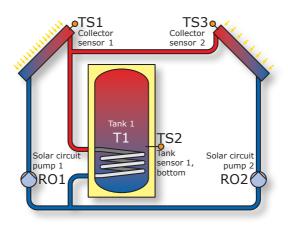


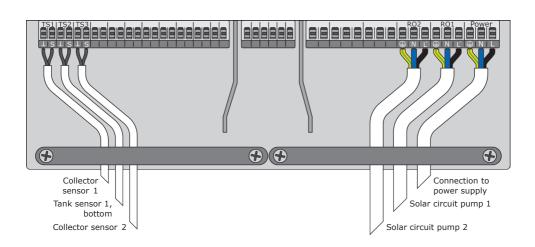


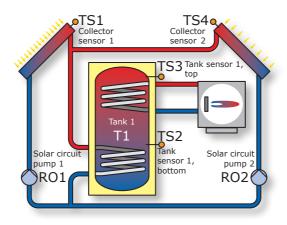


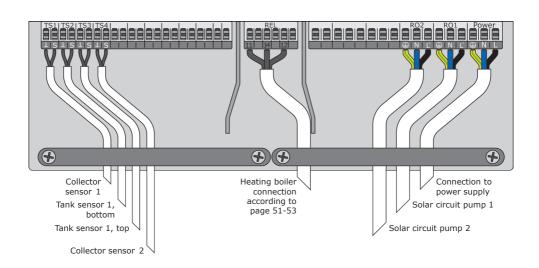


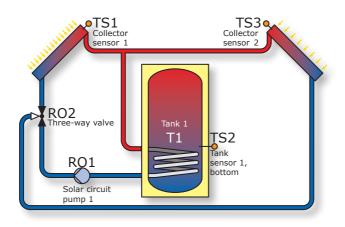


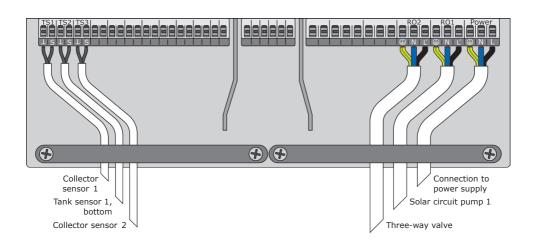


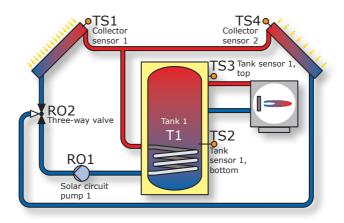


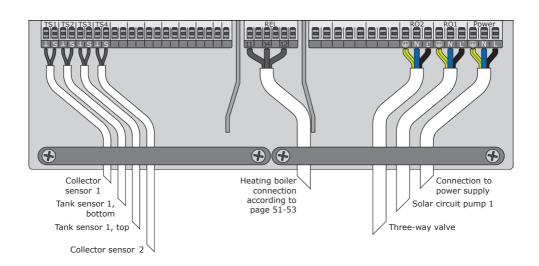


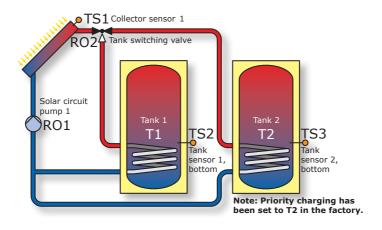


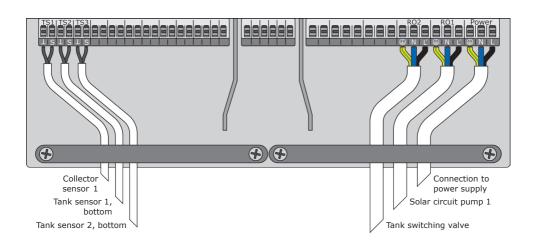


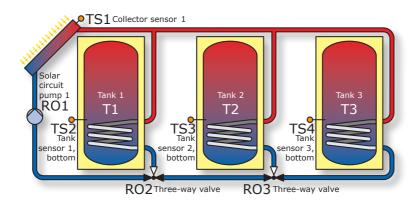


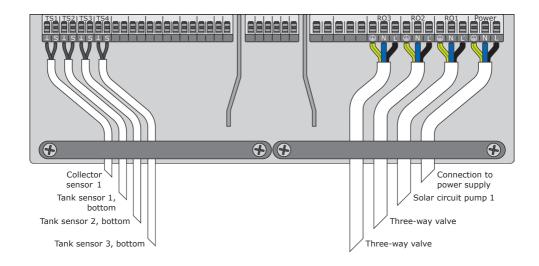


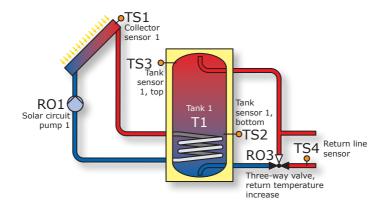


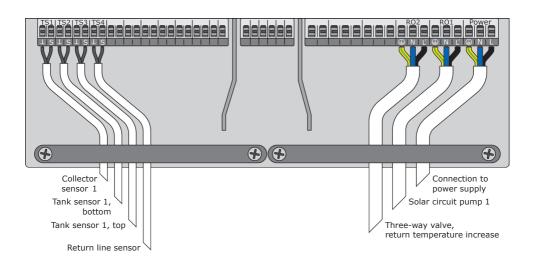


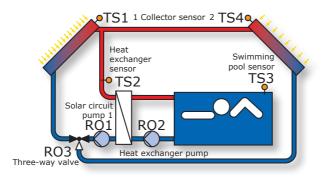


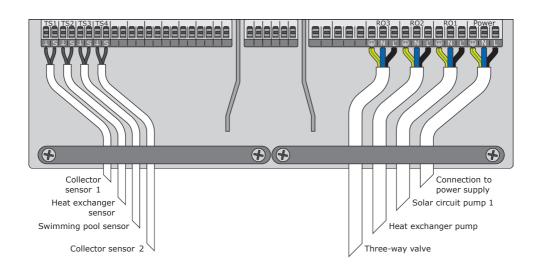


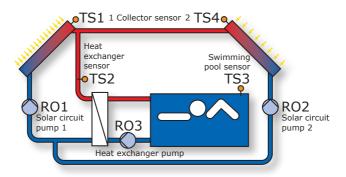


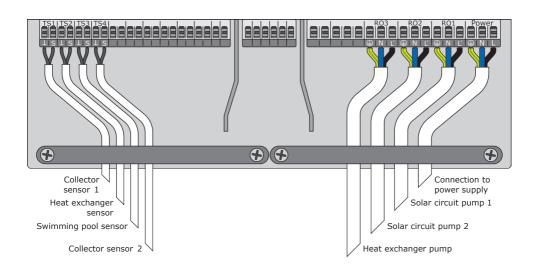


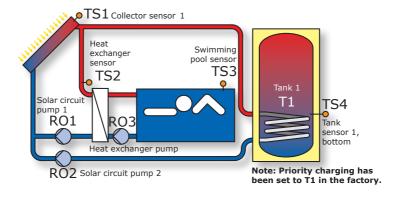


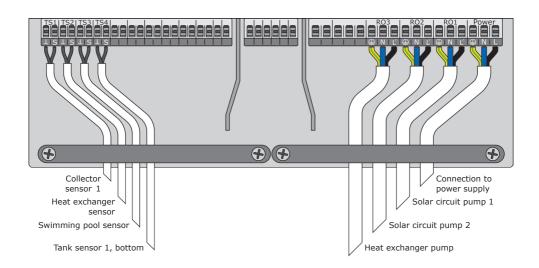


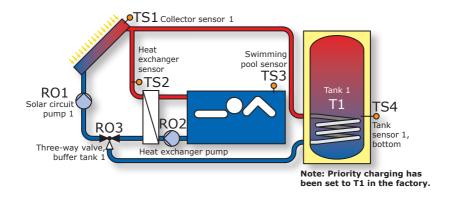


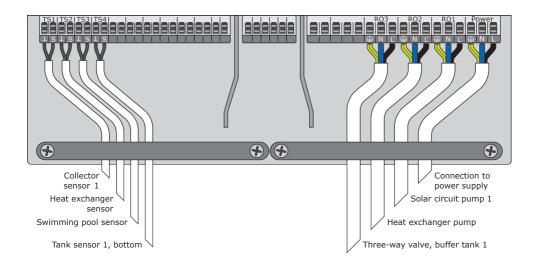


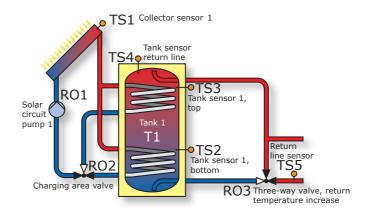


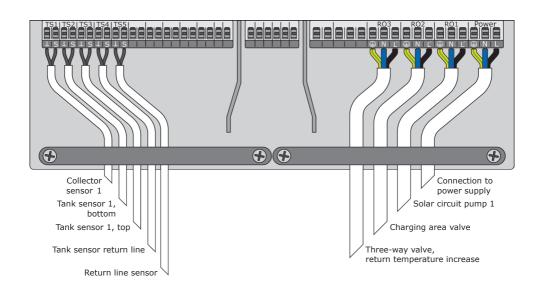


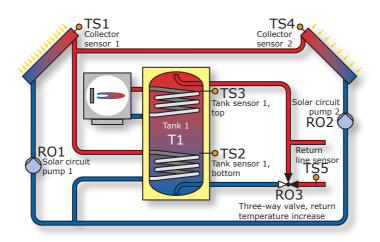


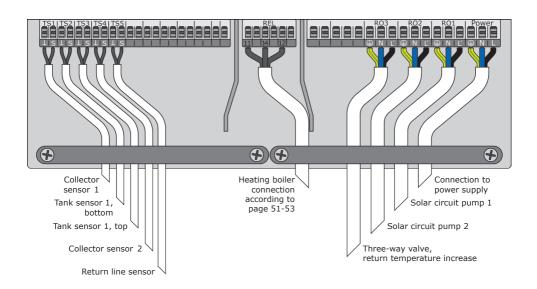


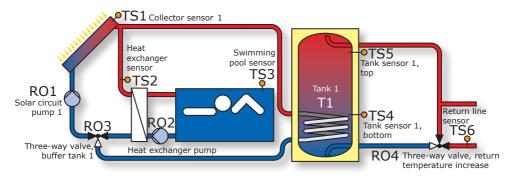




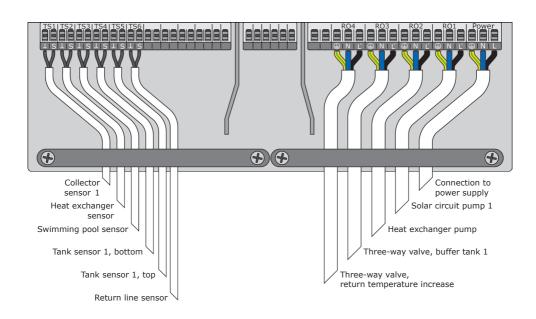


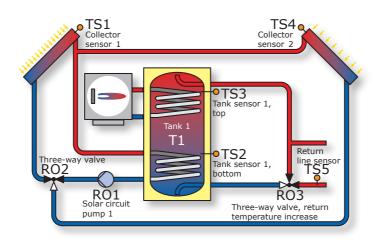


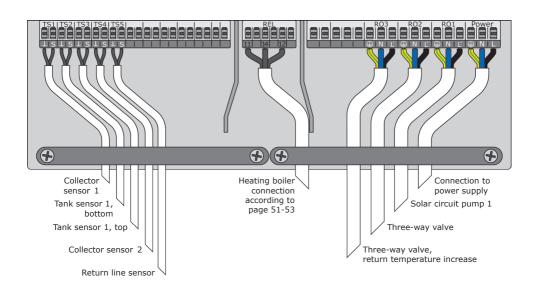


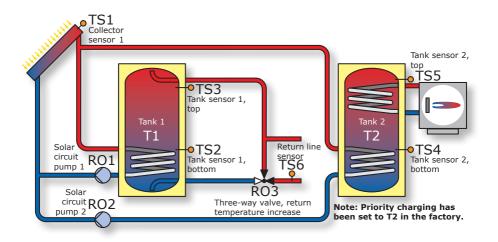


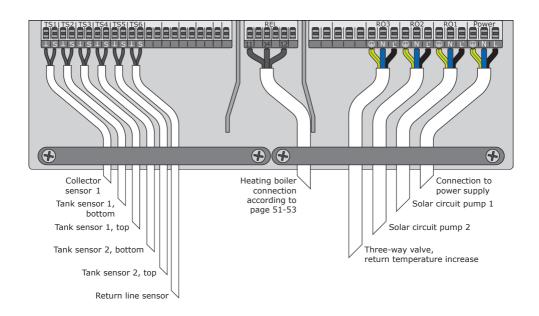
Note: Priority charging has been set to T1 in the factory.

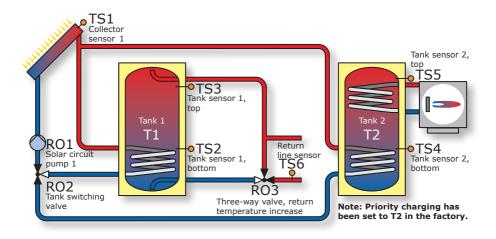


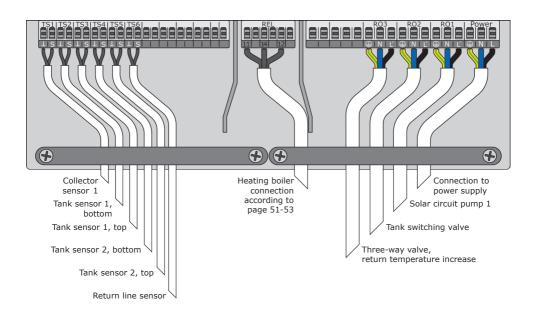










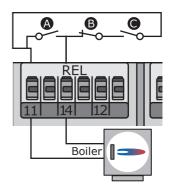


### **Functions for boiler control**

The functions for boiler control are accomplished via the potential-free relay contact which is connected accordingly to the relevant interface of the heating boiler.

The individual functions are assigned the following priorities:

A Anti-legionella priority 1
B recharge suppression priority 2
C reheating priority 3



### **Anti-legionella function**

The anti-legionella functions checks if the minimum heating for reduction of legionella has been achieved in the tank due to heating activity or solar heat within a set interval.

f no sufficient heating has been achieved by these means the controller starts a reheat cycle, specifically for reduction of legionella.

The fitter must set the parameters based on the applicable general directives and local requirements. The time of the disinfection cycle can be determined freely.

#### Reheat function

The temperature sensor in the upper tank area supplies the values for reheating.

For oil or gas operated systems, reheating takes place via the heating boiler.

For solid-fuel boilers, reheating takes place via the heat present in the drinking water tank. To this effect, the temperature within the tank must be within preset limits.

The temperature control is interlinked with six time blocks.

Reheating is activated as soon as the temperature falls below the set value by the hysteresis value in the current time block. When the set value is exceeded the reheating cycle stops.

#### Disable recharge

The efficiency of a solar plant increases as the recharge of the tank from the boiler decreases. Consequently, "disable recharge" means that recharging of the water tank is blocked by the boiler.

#### Time-controlled disable recharge

Recharge is blocked by the boiler for specific phases via a time program. Within the preset period of time (for ex. 7 to 19 h), recharge is blocked completely by the boiler without requiring the minimum temperature to this effect.

#### Time-/temperature-controlled disable recharge

If a minimum temperature in the tank is exceeded, disable recharge is activated.

This function can be activated in parallel to the time program.

If the preset minimum temperature (e. g. 45°C) in the tank

is exceeded, recharge of the tank is disabled by the boiler.

If, however, the minimum temperature is no longer reached, recharge is enabled by the boiler no matter whether the time program blocks recharge or not.

### Efficiency-optimized recharge suppression

If the calculated minimum temperature in the buffer tank is exceeded, the disabled recharge feature is activated. The installer can specify two weighting factors in menu 1.4.3 for the calculation of this minimum temperature:

Factor 1 Solar yield



Parameter values from 1-10 whereby:

1 = more solar yield, less recharge by the boiler

10 = less solar yield, more recharge by the boiler

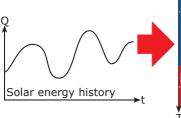
Factor 2 Comfort

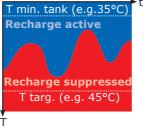


Parameter values from 1-10 whereby:

1 = lower comfort, less recharge by the boiler

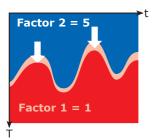
10 = higher comfort, more recharge by the boiler

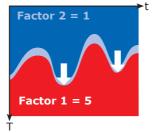


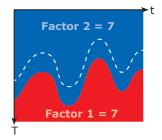


A flexible minimum temperature is thus calculated once per day which disables the recharge by the boiler.

This flexible minimum temperature is between >T min. tank< and >T target<.



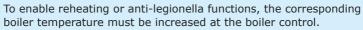






### Note!

For boilers without control input, the functions for boiler control can be accessed by the simulation of temperature values.

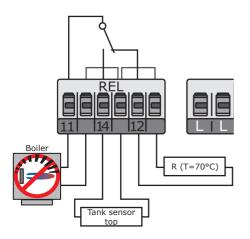




The differential temperature controller **Maximal Pro** regulates the boiler control functions by a fixed value resistance simulating a charged buffer tank for the boiler.

The resistance value depends on the type of sensor the heating is adjusted to - this information is provided in the boiler manual.

Sensor type	Pt 100	Pt 500	Pt 1000
R Terminal 12	130 Ω	620 Ω	1,3 kΩ
Colour code			



Connection provided at the REL terminal block, as illustrated.

### Thermostat functions

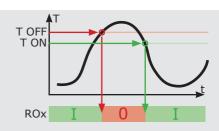
The controller's free outputs can be used as thermostats for various applications.

Settings must be made to this effect in professional mode under >1.3.1 Thermostat<.

Control signals can be defined as temperature thermostat, timer, timer thermostat or temperature comparator.

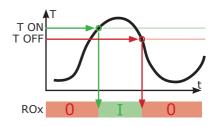
### Temperature thermostat >Heating<:

T OFF > T ON The output is deactivated once the >T OFF< temperature is reached, and activated once the >T ON< temperature is reached.



### Temperature thermostat >Cooling<:

T ON > T OFF The output is activated once the >T ON< temperature is reached, and deactivated once the >T off< temperature is reached.



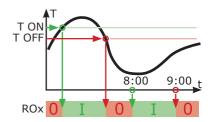
#### Timer function:

The output is activated within a selected time frame.



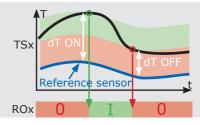
#### **Timer-Thermostat**

Combination of timer and thermostat. Once at least one of these criteria is met, the output is activated.



### Temperature comparator

Any temperature difference to a reference sensor will trigger a control signal: The output is activated once >dT ON< is reached, and deactivated once >dT OFF< is reached.



# **Commissioning mode**



### Important!

For commissioning, the controller must be assembled correctly, all inputs and outputs must be connected and ready for operation, the strain relief device must be screw-fastened and the terminal cover closed!

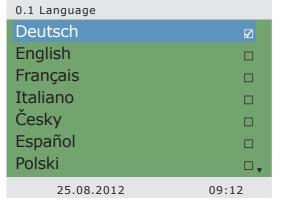


This is an explanation in terms of an example of commissioning of the differential temperature controller **Maximal Pro**; details vary along with the hydraulic configuration and the software version.

Commissioning is communicated in plain text; the user must make a selection, acknowledge and - if applicable - jump to the next menu item.

The differential temperature controller **Maximal Pro** accompanies you during the entire configuration and interrogates everything it must know for optimum operation.

Now, the power supply of the controller must be switched on - the display screen appears.



>0.1 Language< appears after a short booting sequence.

Various languages are available in this version of the **Maximal Pro**.

Activate the required version and acknowledge by pressing >Next<.

### **Commissioning mode**

### >0.2 Time/date< appears.

Press >OK< - the hour is highlighted in colour.

Turn the rotary encoder until the correct figure appears, and acknowledge via the >OK< button.

The controller accepts the value and jumps to the minute setting.

In this way, all values for time and date can be entered.

If the differential temperature controller is installed at a location where daylight-saving time exists, the time shift can be activated here.

Acknowledge by pressing >Next<.

0.2 Time/Date	
Date	25.08.2012
Time	09:12
Automat. Clock Cha	ange ⊠ Next
25.08.2012	09:12

#### >0.3 Inputs< appears.

Select and activate the input interfaces TS1 to TS10 used and assign the selected function to them by scrolling.

Once all inputs have been assigned correctly, acknowledge by pressing >Next<.

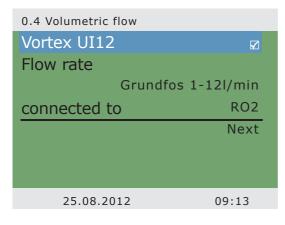
0.3 Inputs	
TS1	77.6°C
	Collector 1
TS2	46.7°C
	Tank1 bottom
TS3	42.2°C
	Tank2 bottom
TS4	61.4°C <sub>▼</sub>
25.08.2012	09:12



### **Important!**

At the interfaces TS6 / TS7 / TS8 /TS10 an impeller sensor can be selected as flowmeter via >Impeller<.





>0.4 Volumetric flow< appears.

If TS6 / TS7 / TS8 / TS10 has already been assigned to >Impeller<, >Impeller< will appear here in terms of sensor system. The number of pulses per litre still has to be selected.

If different features (or no features) are assigned to TS6 / TS7 / TS8 / TS10, a vortex sensor or a flow rate detector can be selected via pump activation. To this effect, the vortex volumetric flow sensor installed or the max. pump flow rate still have to be defined.

Acknowledge by pressing >Next<...



# Important!

A high-efficiency pump can be connected to TS7 to TS10. The WILO ST 25/7 PWM is preassigned.



0.5 Outputs	
RO1	Solar pump 1
HE-control signal	
RO2	
RO3	
RO4	
REL	
	Next
25.08.2012	09:13

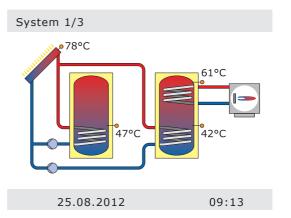
>0.5 Outputs< appears.

Select and activate the output interfaces RO1 - RO4 / REL used and assign them to the selected function by scrolling.

Once all outputs have been assigned correctly, acknowledge by pressing >Next<.

Now, the controller offers the hydraulic systems which are possible due to the assigned inputs and the selected outputs.

By turning the rotary encoder, the required system can be selected (here system 1 of 3 possible ones) and acknowledged via the button >OK<.





### Note!

Here, access to all plant layouts is possible for testing purposes via the option >Show all<. However, for correct operation, one of the plant layouts suggested by the controller must be selected.

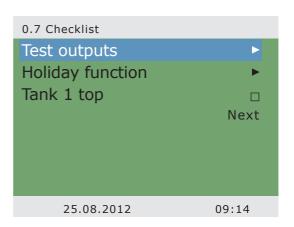


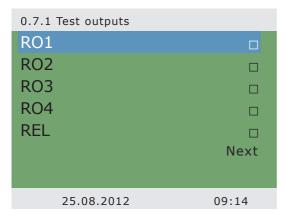
### >0.7 Checklist< appears.

Here, the submenus Test outputs and Holiday function are made available.

By selecting >SP 1 (top), a scrollbox is displayed in which an appropriate input (TS1 - TS10) can be assigned.

Select Test outputs and activate by pressing the OK button.





>0.8 Test outputs< appears.

Here, the outputs can be activated manuallyvia the >OK< button to test the function of the activated output or of the connected unit.

If not all pumps and valves are working properly, the plant elements in question and the cabling must be verified and repaired.

Acknowledge by pressing >Next<.



>0.7 Checklist< reappears.

As the plant, when not in use, is only supplied with heat, but no heat is withdrawn, it may be subject to overheating and damage.

Thus, a >holiday function< was programmed which minimizes heat input.

Here, the holiday function can be set - call up by pressing the >OK< button.

### **Commissioning mode**

Various options can be selected for the holiday function.

At lower ambient temperatures (e. g. at night), tank recooling tries to dissipate heat via the collectors.

The soft charge circuit is designed so that the heat input into the tank is as low as possible.

The appropriate switch-ON and OFF temperatures must be varied as required.

Acknowledge by pressing >Next<.

Acknowledge by pressing >Next<.

>0.9 End< appears.

By >Next<, the controller changes over to >Automatic mode<.

>0.7 Checklist< reappears.

25.08.2012 09:14 0.9 Fnd You have completed commissioning! Next

25.08.2012

П

120.0°C

100.0°C

10:15

Next

0.7.2 Holiday function

Tank recooling

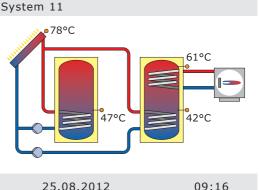
Soft charge

T-ON

T-OFF

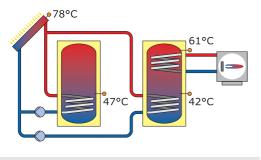
Commissioning is complete.

As of this point, the Maximal Pro controls the solar thermal plant automatically.



### **Automatic mode**

### System 11



25.08.2012 09:17

In automatic mode, the screen displays the date, the time and the active hydraulic system.

The current temperature is displayed for each temperature sensor.

The pump activity is displayed on the display as animation.

There is no need for intervention by the fitter or operator.



### Note!

Check the display screen of the **Maximal Pro** on a regular basis to be able to eliminate any malfunctions promptly!



# **Operation mode**

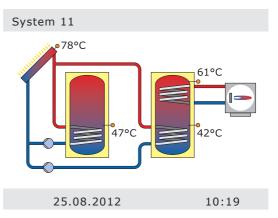
On the controller, the user can make various settings and obtain information about states and processes.

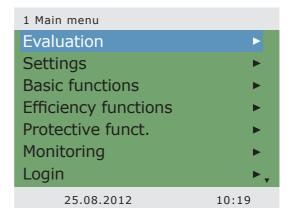
To this effect, press the button >OK< in automatic mode.

>1 Main menu< appears.
A list of subitems appears
By scrolling ...

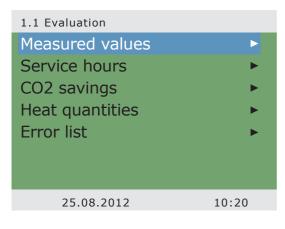
...the lower part of the menu is displayed.

Once the first subitem >Evaluation< is selected, ...









...>1.1 Evaluation< appears.

Another selection level appears.

Once the first subitem >Measured values< is selected, ...

1	- 1	- 1	Measu	rod	1/2	1100

Collector temperature1	78.2°C
Tank 1 bottom temp.	47.0°C
Tank 2 bottom temp.	42.1°C
Tank 1 top temp.Solar	61.4°C
Solar pump 1	80%
Solar pump 2	34%
Boiler	OFF
25.08.2012	10:20

...>1.1.1 Measured val...< appears.

Here, the temperatures and dates concerning the controller are displayed.

If additional tank sensors have been defined on commissioning, these measurands also appear here.

Return to >1.1 Evaluation<.

Once the second subitem >Service hours< is selected, ...

#### 1.1.2 Service hours

25.08.2012

Solar pump 1	112h
Solar pump 2	94h
Boiler	361h
Reset	

...>1.1.2 Service hours< appears.

The operating time of the activated plant components is displayed in hours.

By actuating the menu item >Reset<, all counters are reset to zero.

The values are saved once per day, so that one day max. is "lost" in case of failure of the power supply.

Return to >1.1 Evaluations.

Once the third subitem >CO2 savings< is selected, ...

10:21

...>1.1.3 CO2 savings< appears.

Here, assessment of the saved carbon dioxide can be activated, read and reset.

By selecting >Fuel<...

1.1.3 CO2 savings	
Activation	Ø
CO2 Savings (calc.)	447 kg
Reset	
Fuel	Natural gas
25.08.2012	10:21

...>Edit< appears.

Here, the fuel types natural gas or fuel oil can be selected for a calculation of CO<sub>2</sub>.

Return to >1.1 Evaluation<.

Continue with >Heat quantities<.

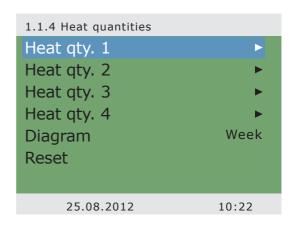
Edit	
Fuel	
	Natural gas
Restore last value	
Factory settings	
25.08.2012	10:15

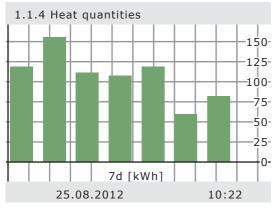
>1.1.4 Heat quantities< appears.

Up to four heat counters can be configured for the collection of the generated energy quantity.

The evaluation period can be selected via the >Diagram< - >Week<, >Month< or >Year<

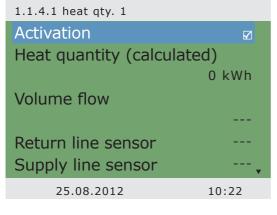
Press >Reset < to reset the counter to 0.





The evaluation appears as a bar graph.

Selecting a submenu, e.g. >Heat qty. 1<...

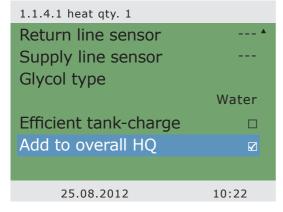


...will access >1.1.4.1 heat qty. 1<

Activation will start a counter which calculates heat yield.

>Volume flow< defines the volume flow sensor to be used.

Return and feed sensors are assigned.



In addition to the operation mode's functions, the sensors in the return and supply lines are assigned.

>Efficient tank-charge< defines whether this heat quantity is used for efficient buffer charge.

>Add to overall HQ< adds each heat quantity to the overall counter.

Continue with >Frror list<.

# **Operation mode**

>1.1.5 Error list< appears.

Here, a table of the last errors occurred appears for information.

By selecting a fault ...

... the error message appears in plain text.

If necessary, take the appropriate measures.

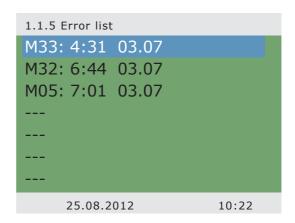
Return to >1 Main menu<.

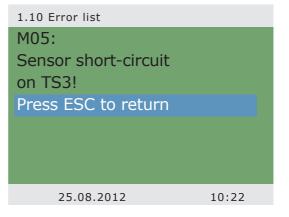
Continue with >Settings<.

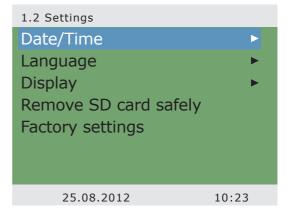
>1.2 Settings< appears.

Another selection level appears.

Once the first subitem >Date/Time< is selected, ...







1.2.1 Date setting	
Date	25.08.2012
Time	10:23
Automat.Clock Cl	nange 🛮 🗷
25.08.2012	10:23

...>1.2.1 Date settings< appears.

Here, date and time can be set in case of deviation or an extended period of deenergizing.

If the differential temperature controller is installed at a location where daylight-saving time exists, the time shift can be activated here.

Select the subitem >Date< or >Time< by pressing >OK<.

1.2.1 Date setting	
Date	25.08. <mark>2012</mark>
Time	10:23
Automat.Clock Cl	hange 🛮 🗷
25.08.2012	10:23

One group of figures each is activated and can be varied via the rotary encoder; whenever >OK< is pressed, the activation jumps to the next group.

Return to >1.2 Settings<.

Continue with >Language<.

1.2.2 Language	
Deutsch	$\square$
English	
Français	
Italiano	
Česky	
Español	
Polski	
25.08.2012	10:23

>1.2.2 Language< appears.

Here, the user can change over to another available language.

Continue with >Display<.

### **Operation mode**

- >1.2.7 Display< appears.
- >Brightness< serves to adjust the backlighting of the display in steps of 5% from 10% to 100%.
- >Blanking time< is used to determine the time after which, in case of inactivity, backlighting is reduced from the set value to 10%. Adjustable in the range from 30 to 255 seconds.

Return to >1.2 Settings<.

1.2.7 Display	
Brightness	100%
Blanking time	180s
25.08.2012	10:23

Before the SD card can be removed, >Remove SD card safely< must have been selected.

The last menu item is >Factory settings<.

By selecting and pressing the button >OK<, followed by >esc<, the preset values are deleted and replaced by the factory settings.

Return to >1 Main menu<.

Continue with >Basic functions<.

1.2 Settings

Date/Time

Language

Display

Remove SD card safely

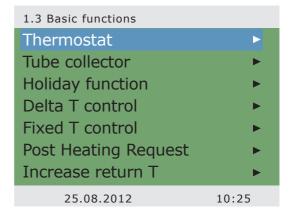
Factory settings

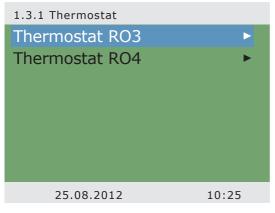
10:24

>1.3 Basic functions< appears.

Another selection level appears.

Once the first subittem >Thermostat< is selected, ...



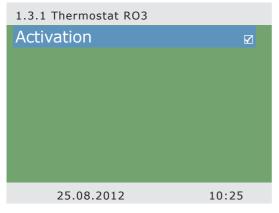


...>1.3.1 Thermostat< appears.

The controller's free outputs can be used as thermostats for various applications.

In professional mode, presettings must be made to this effect - your fitter will explain the appropriate function to you, if necessary.

By selecting a subitem ...



...the appropriate activation screen is displayed.

Return to >1.3 Basic functions<.

Continue with >Tube collector<.



>1.3.2 Tube collectors appears.

This option is to be activated in case vacuum tube collectors are used.

Return to >1.3 Basic functions<.

Continue with >Holiday function<.

### **Operation mode**

>1.3.3 Holiday funct...< appears.

Here, you enter the time of your next holiday. "Holiday" means that the heating/

warm water plant is not used in summer.

In this case, the controller will adapt control for the specified period so that overheating of the plant is prevented.

First select the subitem >Start<, then >End< by pressing >OK<.

1.3.3 Holiday function	
Start of holiday	
	19.07.2013
End of holiday	
,	02.08.2013
25.08.2012	10:26

>Edit< appears.

Here, the dates of your absence are entered. Return to >1.3 Basic functions<.

Continue with >Delta T control<.

Edit	
Start of holiday	
	19.07.2013
Restore last value	
Factory settings	
25.08.2012	10:26

>1.3.5 dT control< appears.

Here, parameters of the controller can be changed.

The factory settings of the **Maximal Pro** can be used for almost all plants.

Ask a fitter before making changes at this point.

Return to >1.3 Basic functions<.

Continue with >Fixed T control<.

1.3.5 dT control	
dT-ON 1	8.0k
dT-OFF 1	4.0k
25.08.2012	10:27

1.3.6 Fixed temp.cont	
T-fixed 2	70.0°C
25.08.2012	10:27

>1.3.6 Fixed temp.c...< appears.

Here, the temperature values for the collector panels are entered which are to be achieved via control of the pump delivery rate in question.

The factory settings of the **Maximal Pro** can be used for almost all plants.

Return to >1.3 Basic functions<.

Continue with >Increase return T<.

1.3.8 Increase return	
Activation	$\square$
TON	8.0K
T OFF	4.0K
T min	15.0°C
25.08.2012	10:27

>1.3.8 Increase retu...< appears.

Parameters for return flow temperature increase can be defined here.

Ask a fitter before making changes at this point.

Return to >1 Main menu<.

Continue with >Post Heating Request<.

1.3.10	Post	Heating	к
Hvste	eresi	is	

Hysteresis	10.0K
Time block 1	<b>&gt;</b>
Time block 2	<b>&gt;</b>
Time block 3	<b>&gt;</b>
Time block 4	<b>&gt;</b>
Time block 5	<b>&gt;</b>
Time block 6	<b>&gt;</b>
25.08.2012	10:27

>1.3.10 Post Heatin...< erscheint.

The reheating control reacts to the values of the top tank sensor. If the temperature falls below >t charge< minus the hysteresis, the control activates the reheating cycle via the heating boiler. When the set value is reached the reheating cycle is stopped.

Return to >1 Main menu<.

Continue with >Efficiency functions<.

### **Operation mode**

>1.4 Efficiency funct...< appears.

Another selection level appears.

Once the first subitem >disable recharge< is selected, ...

1.4 Efficiency functions

Disable recharge

▶

25.08.2012 10:28

... >1.4.3 disable recha...< appears.

This option must be activated if recharging of the warm water tank is to be switched off as a function of time or temperature.

To this effect, the fitter must make the appropriate presettings.

Return to >1 Main menu<.

Continue with >Protective functions<.

Activate time program

Activate T-min

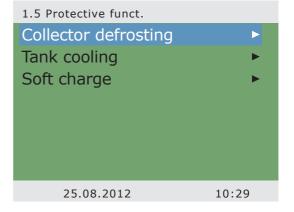
Activat.Tmin float

25.08.2012

10:28

>1.5 Protective funct.< appears. Another selection level appears.

Continue with >Collector defrost.<.





>1.5.2 Defrosting appears.

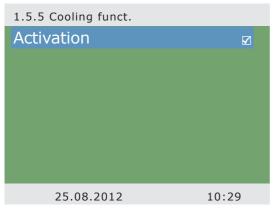
>Defrosting< can be used to heat frozen collectors.

At the same time, the tank is cooled!

This is a one-time action which must be repeated as required.

Return to >1.5 Protective functions<.

Continue with >Tank cooling<.



>1.5.5 Cooling funct.< appears.

This option must be activated if, during a heat wave, the heat input exceeds the energy withdrawal.

In this case, the controller cools the tank via the collectors, e. g. at night.

Return to >1.5 Protective functions<.

Continue with >Soft charge<.



>1.5.6 Soft charge< appears.

This option should be activated if an extended spell of hot, sunny weather is to be expected. Thus, the heat input in the tank is reduced.

Return to >1 Main menu<.

Continue with >Monitoring<.

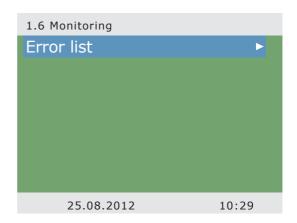
## **Operation mode**

#### >1.6 Monitoring appears.

Here, the error list can be called up. The required information appears on the display.

Return to >1 Main menu<.

Continue with >Login<.



#### >1.7 Login< appears.

Here, the fitter can enter his/her access code to perform further settings and changes.

Return to >1 Main menu<.

Continue with >AQA solar<.

1.7 Login	
Access code	0
25.08.2012	10:29

#### >1.8 AQA solar< appears.

This menu is only occupied if the soft water station >AQA solar< made by BWT is integrated in the fresh water heating.

For appropriate information, please refer to the documentation by BWT / regarding AQA solar.

Return to >Main menu<.

Continue with >About smart Sol<.

1.8 AQA solar	
Soft water	
Flow rate	421l/h
Soft water delivery	
	317m3
recent regeneration	
24.08.20	12 09:00
Salt consumption	66g <sub>•</sub>
25.08.2012	10:30

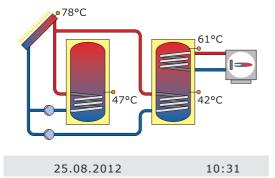
1.9 About	
smartSol	
SW version	11.42
HW version	3.01
Serial number	16009
Commissioning	
	24.08.2012
25.08.2012	10:30

#### >1.9 About < appears.

Here, the software and hardware version of the controller, the serial number and the date of commissioning appear.

This information is required for repairs and for version management.

#### System 11



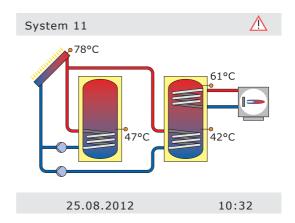
If no entry is made within the preset time (30 - 255 s) on the **Maximal Pro**, the display returns to >System<.

>esc< is used to return to the home screen from every menu.

#### **Malfunction**

The screen on top right shows the >Attention< symbol which points out a notification or an operating malfunction.

Select via >OK<.

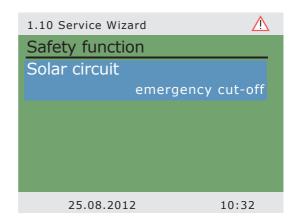


If >Safety function< appears in the display, this is a message, no malfunction.

In this case, there is no deficiency, but limits have been exceeded.

The controller indicates that a protective function has been triggered.

The message is only active until normal operation has been restored.





## Note!

If a malfunction message appears in the display, the operator can define the possible causes by means of the Service Wizard so that he/she can provide the fitter with precise information.



The differential temperature controller **Maximal Pro** communicates malfunction processes in plain text. The Service Wizard indicates the possible causes of malfunctions on the basis of the detected symptoms and thus supports immediate and comfortable detection of deficiencies.

There may be various deficiencies in a solar thermal system, which require a wide variety of approaches. The controller communicates every step to the operator or fitter via the screen, so that there is no need to describe all malfunctions in detail in this operating manual.

Here, a malfunction message with troubleshooting process is presented as an example.



### Danger!

Mortal danger due to electrocution!
For troubleshooting on the plant, disconnect all poles of the power supply reliably and protect it them against being switched on again!





>1.10 Service Wizard< appears.

The malfunction appears in plan text - here:

>M02: Breakage of sensor on TS1!<.

If an analysis/repair is not required at present, press >Menu < to return to the main menu.

The Service Wizard helps detect possible causes of malfunctions.

Acknowledge by pressing >Next<.

M02:
Breakage of sensor on TS1!
Menu Next

For this malfunction, the following causes are assumed: >Cable/connection< or >Sensor< select the first menu item and confirm by pressing >OK<.

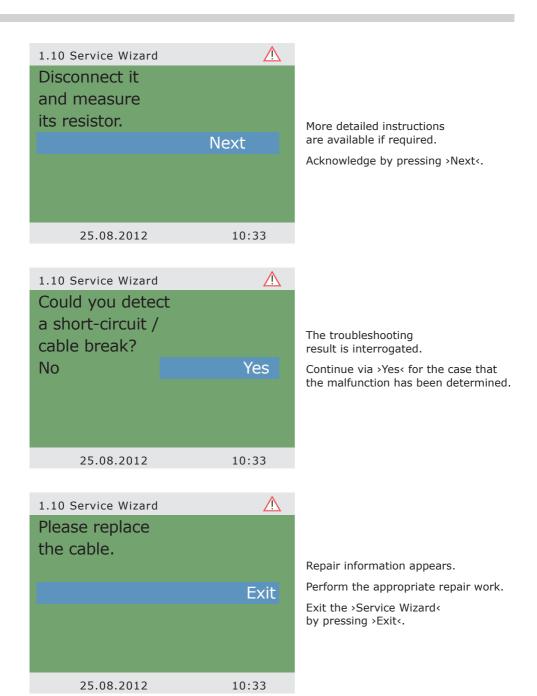


The controller here provides the troubleshooting instruction to check the connection cable.

Perform the measure in accordance with the recommendation.

Acknowledge by pressing >Next<.





If the cause of the malfunction has not vet been determined, troubleshooting can be continued.

Continue with >No<.

1.10 Service Wizard Could you detect a short-circuit / cable break? No Yes 25.08.2012 10:33

Ŵ

10:34

Cable/connection Sensor Select all the sources of malfunctions Exit

1.10 Service Wizard Possible reasons:

25.08.2012

listed, and confirm via >OK<.

Appropriate instructions appear for each source of faults.

Perform the measure in accordance with the recommendation.

Continue with >Explanation<.





A part of the information and instructions may be provided in close detail, so that ...



...the texts may well take several screens.



After description of the troubleshooting measure, the result determined by you is interrogated...

... and the appropriate logical conclusion is made, the repair work displayed.

1.10 Service Wizard

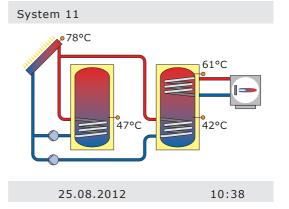
Sensor is faulty and must be replaced.

Exit

25.08.2012

10:34

After elimination of the malfunction, the plant screen without the >Attention< symbol appears again on the display, automatic mode is continued.



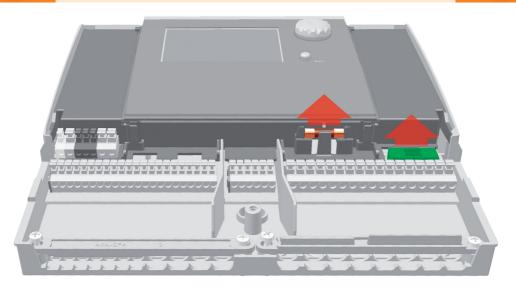
# Replacement of fuse



#### Danger!

Mortal danger due to electrocution! Before opening the terminal cover, disconnect the power supply reliably!





To remove the device fuse, open the terminal cover.

Above the right-hand group of terminals, the fuse base and a spare fuse are located. Pull the upper part of the support and the spare part out.

The fuse link is clamped in the formed piece and is removed together with the plastic

holder.



Now, push the micro-fuse laterally out of its holder. The fuse link is installed by reversing the above order. Make sure to procure yourself immediately a new spare fuse!



#### Danger!

Risk of fire due to overload or short-circuit! Only use fuse links type 5 x 20 mm, T4A!





### Important!



In professional mode, settings are made which require detailed knowledge of the heating and solar plant.

Moreover, solid specialist knowledge regarding control engineering, hydraulics and solar thermal water heating is required!

If a single parameter is changed, this may affect the safety, function and efficiency of the entire plant!

Leave the settings in professional mode to a specialist workshop, the fitter or heating installer!

Modifications by non-experts tend to result in damage to the plant, rather than to an improvement of its efficiency!



To enter the professional mode, select >1.7 Login< from the main menu, activate and ...

1.7 Login
Access code 0

25.08.2012 10:29

... enter the access code.

The access code to professional mode is >365<.

The fact that the fitter must be available for his/her customers on 365 days per year may serve as a mnemonic trick.





After having returned to >1 Main menu<,the screen shows a list of subitems as in operation mode.



The menu >1.1 Evaluation is identical to the operating mode.



The following items appear under >1.2. Settings< next to the operation mode menus:

- >Temp, limitation<
- >Max.temp.shutoff<
- >Min. temperature<
- >Priority charging<

Call up menu item >Temp. limitation<.

If the temperature in tank 1 exceeds the value T limit 1, or if the temperature in tank 2 exceeds the value T limit 2, the solar circuit pump is switched off unconditionally.

The pump is not switched on again until the actual temperature falls below the value T limit by the hysteresis >Hyst<.

Example: T limit =60°C minus Hyst=5K => Reclosing temperature 55°C.

Continue via the menu item >Max.temp.shutoff<.

Maximum temperature of the tanks 1 and 2, to avoid excessively hot water in the tank; the tank in question is only charged to its >T max<.

In case of collector overheating, the tank can be charged up to >T-limit<.

Continue via the menu item >Min. temperature<.

To increase efficiency on charging the tanks, the minimum temperature to be present at the collector in question is entered via >T min. Coll<.

The relevant hysteresis value represents the difference between the switch-ON and switch-OFF temperature.

Continue via the menu item >Priority charge<.

1.2.3 Temp.limitation	(Xe)	
Hysteresis	5.0K	
T limit 1	60.0°C	
T limit 2	60.0°C	
If T-limit>60°, anti-scalding		
protection must be installed	i.	
25.08.2012	10:34	

1.2.5 Max.temp.shutoff	
T max.tank 1	59.0°C
T max.tank 2	59.0°C
25.08.2012	10:34

1.2.6 Min. temperature	( <u>re</u> )
Activation	✓
T min.Collector 1	20.0°C
Hyst. Collector 1	2.0K
25.08.2012	10:34

1.2.8 Priority charging	
Priority	Tank 1
Pause time	2min
Charge time	20min
dT Collector	2.0K
25.08.2012	10:34

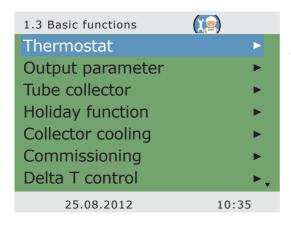
In case of dual-tank systems, the tank to be charged first is defined: tank 1, tank 2 or parallel charging.

>t pause< is used to set the pause time between twot switch-ON tests.

>t charge< serves to define the charging time for the secondary tank.

Once >dT Coll< is reached, the pause time is restarted.

Continue with >Basic functions<.



The following items appear under >1.3. Basic functions< next to the operation mode menus:

- >Thermostat<
- >Output parameter<
- >Collector cooling<
- >Post Heating Requ. ...

1.3 Basic functions	<u>•</u> )
Holiday function	▶▲
Collector cooling	<b>&gt;</b>
Commissioning	<b>&gt;</b>
Delta T control	<b>•</b>
Fixed T control	<b>&gt;</b>
Post Heating Request	<b>•</b>
Increase return T	<b>&gt;</b>
25.08.2012	10:35

- ... and enhanced menus regarding the
- >Holiday function<
- >Delta T control<
- >Fixed T control<
- >Increase return T<

Call up the menu item >Thermostat<.

If outputs on the controller are not assigned, these channels can be used as thermostats.

Here, the appropriate channel is selected.

1.3.1 Thermostat	(X)
Thermostat RO3	<b>&gt;</b>
Thermostat RO4	<b>&gt;</b>
25.00.2012	10.25
25.08.2012	10:35

Perform activation.

Define the start signal.

Depending on the selection of >Start<, the following parameters are shown.

The output has already been defined by the selection - the related sensor remains to be defined.

Define switch-ON/OFF temperature.

Continue to scroll.

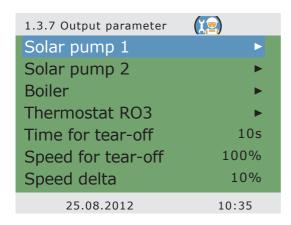
1.3.1 Thermostat RO3	(X <sub>2</sub> )
Activation	
Start	
Tim	er,thermostat
Sensor	
Output	RO3
T ON	0.0°C
T OFF	0.0°C
25.08.2012	10:35

For the heating function, T ON must be < T OFF. For the cooling function, T ON must be > T OFF.

Up to four time slots can be assigned to each thermostat function. Define times for activation and deactivation.

Continue via the menu item >Output parameter<.

1.3.1 Thermostat RO3	
t ON 1	00:00 *
t OFF 1	00:00
t ON 2	00:00
t OFF 2	00:00
t ON 3	00:00
t OFF 3	00:00
t ON 4	00:00
25.08.2012	10:35



Here, the general settings for the assigned outputs are defined.

>t tear-off< and >n tear-off< define how long and at which speed the pumps are to run on starting.

Select an output...

#### Note!

The >Speed delta< parameter defines the speed change for step control. Speed is adjusted by each set value by changing the temperature.

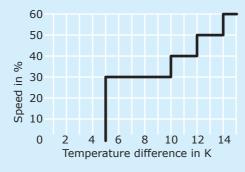
Step control is either selected in the >1.3.5 dT control< menu or in the >1.3.6 Fixed T control< menu.

Parameters for the following sample diagram:

```
n-min = 30% / n-max = 100% / algorithm = dT (menu 1.3.7) / dT 1 = 2.0K / dT-on 1 = 5.0K / dT-target 1 = 10.0K /
```

control 1 = stepped (menu 1.3.5) / speed delta = 10% (menu 1.3.7).







...to define the required control algorithm as >dT< or >Fixed T<.

In case of plants with long piping or slow response, overtravel times for the solar circuit, pump and valve can be determined.

Continue to menu item >Tube collector<.

To receive correct measured values from the tube collector system, the pump must be switched ON briefly.

By activation of the function, the solar circuit pump can be started time- and/or temperature-controlled.

The time sequence, the pump ON time and ...

... the pump delivery rate as a percentage value can be entered.

The two time programs are performed one after the other.

Continue via the menu item >Holiday function<.

1.3.7 Output parameter	( <u>[2</u> )
Algorithm, output control	
	dT
Overtravel time	0s
min. pump speed	50%
max. pump speed	100%
25.08.2012	10:35

1.3.2 Tube collector	(X)
Activation	
Start	time-dependent
t-ON restart	10min
T-ON restart	20.0°C
t solar 1	20s
n solar 1	100%
t solar 2	0s <sub>▼</sub>
25.08.2012	10:35

1.3.2 Tube collector	(12)
T-ON restart	20.0°C ▲
t solar 1	20s
n solar 1	100%
t solar 2	0s
n solar 2	30%
Start time	06:00
End time	20:00
25.08.2012	10:35

1.3.3 Holiday function	
Start of holiday	
	19.07.2013
End of holiday	
	02.08.2013
Tank cooling	$\square$
Start	00:00
End	07:00
25.08.2012	10:35

To avoid overheating of the plant, the controller will suppress yield optimization while the holiday function is activated.

The time frame of the holiday function is mostly defined in operation mode.

If tank cooling is activated, an appropriate time frame must be defined - this makes sense during the cooler hours of the night - by allowing the controller to dissipate as much energy as possible via the collectors.

Continue to scroll.

1.3.3 Holiday function	( <u>[2</u> )
Re-cooling	<b>A</b>
	T-min tank
n pump	100%
Hyst.	5.0K
Soft charge	$\square$
dT	5.0K
	▼
25.08.2012	10:35

Under >Recooling<, determine whether cooling is to be effected down to >T min tank< or >T max tank<.

Under >n pump< set the pump speed in percent.

Enter the hysteresis value by >Hyst<.

If necessary, activate >Soft charging<

>dT< is used to define the switch-ON temperature for the holiday function as a difference from the preset maximum temperature of the tank.

Continue to scroll.

Via >T-min tank 1< and >T-min tank 2<, specify the minimum temperature required for the tank in question.

Select whether the >Priority tank< or the >Secondary tank< are to be cooled.

Continue via the menu item >Collector cooling<.

Here, collector cooling is activated: once the collector temperature >T max. Coll. 1<, or >T max. Coll. 2< is reached, the appropriate solar circuit pump continues to operate until the tank limit temperature is reached.

To protect the pump, the collector emergency switch-off in solar circuits with high-efficiency pumps is reduced to 100°C. Collector cooling is not possible at higher temperatures!

Return to >1.3. Basic functions<.

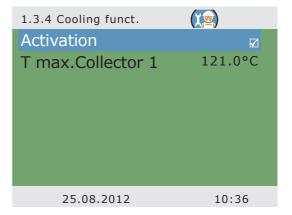
Continue with >Commissioning<.

Here, new commissioning can be started - e. g. if a new hydraulic system is to be selected.

=> >Commissioning mode as of page 61.

Continue with >Delta T controls.

1.3.3 Holiday function	( <u>(</u> )
Hyst	5.0K *
Soft charge	$\square$
dT	5.0K
T min.tank1	45.0°C
T min.tank2	45.0°C
Tank	
	Priority tank
25.08.2012	10:35





1.3.5 dT control	(X)
Activation dT 1	Ø
dT 1	2.0K
dT-ON 1	8.0k
dT-OFF 1	4.0k
dT targ.1	10.0K
Contl 1	
	step-wise
25.08.2012	10:37

If control algorithms have been defined as >dT< under >1.3.7 Output parameter<, the appropriate outputs can be configured here.

Via >dT ON<, the switch-ON temperature, via >dT OFF<, the switch-OFF temperature and via >dT targ.<, the target differential temperature are set. (Differential temperature between collector and tank, bottom).

Continue with >Fixed T control<.



#### Note!

The >dT targ.1< parameter is displayed in the >1.3.5 dT control< menu for systems with 2 collector fields.

With >dT targ.1< the maximum temperature difference between both collector sensors is specified.

Once this value is exceeded, the pump of the "colder" collector field is deactivated in order to increase efficiency.



1.3.6 Fixed temp.cont	(X)
Control 2	
Variant 2	
	step-wise
T-fixed 2	70.0°C
25.08.2012	10:37

If control algorithms have been defined as >Fixed T< under >1.3.7 Output parameter<, the appropriate outputs can be configured here.

In case of the fixed temperature control, the collector is controlled to the preset temperature via a variable pump delivery rate.

Continue with >Post Heating Request<.

Here, reheating can be activated.

The boiler is defined as >Solid-fuel boiler or >Gas/oil .

In case of solid-fuel boilers reheating is made via the charge pump of the drinking water tank and is only activated if the temperature of the tank is within the values >Min. temp.< und >Max. temp.<.

Use >Boiler sensor< to assign the temperature sensor which supplies the temperature value of the boiler.

Up to six time blocks can be activated for reheating.

>Ref. temp.< is used to define the set temperature at the top tank sensor.

If the temperature falls below >Ref. temp.< by >Hysteresis<, the control activates the reheating cycle via the heating boiler until >Ref. temp.< is reached.

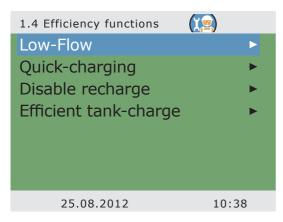
Each period can be defined with >Weekends<, Monday - Sunday< or >Monday - Friday<.

Continue with >Efficiency functions<.

1.3.10 Post Heating R	<u></u>
Activation	Ø
Boiler type	
Solid fue	el boiler
Hysteresis	10.0K
Minimum temperature	40.0°C
Maximum temperature	55.0°C
Sensor boiler	TS6 <sub>▼</sub>
25.08.2012	10:37

1.3.10 Post Heating R	
Sensor boiler	TS6 *
Time block 1	<b>&gt;</b>
Time block 2	<b>•</b>
Time block 3	<b>•</b>
Time block 4	<b>•</b>
Time block 5	<b>•</b>
Time block 6	<b>&gt;</b>
25.08.2012	10:37

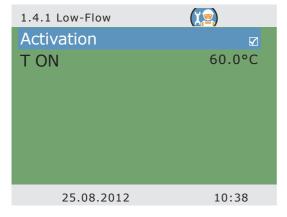
1.3.10 Post Heating R	<u>•</u> )
Activation	$\square$
Reference temperature	45.0°C
Starting time	00:00
End time	23:59
Time period	
	Daily
25.08.2012	10:37



The following items appear under >1.4. Efficiency funct.< next to the operation mode menus:

- >Low-Flow<
- >Quick-charging<
- >Efficient tank-charge<

Call up menu item >Low-Flow<.



Here, the switch-ON temperature can be defined for low-flow plants.

Continue with >Quick-charging<.

1.4.2 Quick-charging	<b>(2)</b>
Activation	Ø
Sensors	
TON	48.0°C
T OFF	52.0°C
Collector target temp.	70.0°C
25.08.2012	10:38

Tank quick charging changes over from dT control to fixed temperature control.

>T ON< and >T OFF< define the change-over range and >T targ. Coll.< the fixed temperature on the collector.

An upper tank sensor is required for quick-charging.

Continue with >Disable recharge<.

If the plant has been designed accordingly and a system involving disable recharge selected, the appropriate parameters are set here.

Here, the time control and/or the temperature control are activated - possible for all systems with heating boiler control.

Time and temperature control can be used in combination.

Select the time slot via >Start< and >End<.

Select the minimum temperature via >T min tank<.

Here, the efficiency-optimized disable recharge is enabled and activated - possible for all systems with heating boiler control.

Set >factor 1<.

Factor 1 assesses solar yield, factor 2 assesses comfort.

By reducing factor 1, the expected solar input gets a higher weighting.

Set >factor 2<.

Reducing factor 2 will decrease comfort.

Determine under >T floating< whether the temperature is to be measured on the upper or lower tank sensor.

Enter the minimum tank temperature via >T min tank<.

Continue with >Efficient tank-charge<.

1.4.3 Disable recharge	<b>2</b>
Activate time program	$\square$
Start	00:00
End	00:00
Activat, T-min	☑
T min. tank	45.0°C
Activat.Tmin float	$\square$
	▼
25.08.2012	10:39

1.4.3 Disable recharge				
Factor 1	4.0			
Factor 2	2.0			
T target	45.0°C			
T floating				
up	per tank sensor			
T min. tank	45.0°C			
25.08.2012	10:39			



>Efficient tank charge< is activated and configured here.

The solar circuit pump is controlled according to the entered heat quantity. In order to use this functionality, a heat quantity counter must be configured in the solar circuit (=>>1.1.4 Heat quantities< menu).

The >t delay after t. change< parameter defines the time between two speed changes. Once the waiting time has expired, the speed of the solar pump is increased or decreased by 10%.

With the >Performance delta< parameter, the additional yield which is necessary during the waiting time for the pump speed to change accordingly is set .

Return to >Main menus.

Continue with >Protective funct.<.



The following items appear under >1.5. Protective funct.< next to the operation mode menus:

- >Anti-Blocking<
- >Anti-legionellae<
- >Antifreeze protection<

Call up menu item >Anti-Blocking<.

The pumps can be moved daily to prevent them from getting blocked.

This function is not activated as long as the pumps are activated in normal operation.

Determine the time of the day and the operating period.

Continue with >Collector defrost.<.

1.5.1 Anti-block protect.	
Start	11:00
Duration	5s
25.08.2012	10:40

Defrosting can be used to heat frozen collectors.

At the same time, the tank is cooled! Set the pump runtime.

Continue with >Antifreeze protect.<.



1.5.3 Antifreeze prote	. (12)
Activation	✓
T ref	5.0°C
TON	5.0°C
Glycol type	
	Water
Tank	
	Priority tank
25.08.2012	10:42

Activation and setting of the anti-freeze protective function for the collector.

Via >T ON<, enter the anti-freeze protection temperature for water-filled plants.

When anti-freeze products are used, the type and the proportion can be entered; the anti-freeze protection temperature is calculated automatically.

In the case of plants with two tanks, the source of the anti-freeze protection heat must be selected by specifying >Priority tank< or >Secondary tank<.

Continue with >Anti-legionellae<.

1.5.4 Anti-legionellae	
Repetition	1 day
T legionellae	60.0°C
t ON	01:00
t monitor	60min
Activation	$\square$
25.08.2012	10:43

These parameters must be set by the fitter based on the applicable national regulations. >Function< is used to define the period in days (1 - 7) during which legionella reduction must have occurred at least once

>t-ON< is used to define the time of a possibly required reheating cycle.

>T legionellae< defines the disinfection temperature. >t monitor<< is used to define the minimum disinfection time.

Continue with >Tank cooling<.

Here, the parameters for tank cooling are defined.

>t-ON< and >t-OFF< are used to define the appropriate time slot in which the tank is to be cooled via the collector, and >Hyst.tank 1< and >Hyst.tank 2< are used to define the switch-ON hysteresis.

If the adjusting balance is activated, the heat dissipated via the collector is deducted from the energy balance calculation.

Continue with >Soft charge<.

1.5.5 Cooling funct.	(X)
Activation	Ø
Hyst.tank 1	2.0K
Hyst.tank 2	2.0K
t ON	00:00
t OFF	07:00
Adjusting balance	Ø
25.08.2012	10:43



#### Note!

To protect the pump, the collector emergency switch-off in solar circuits with high-efficiency pumps is reduced to  $100^{\circ}$ C. Soft charge is not possible at higher temperatures!



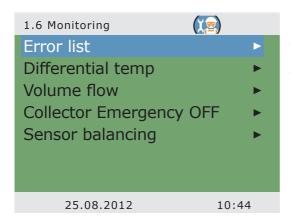
Soft charging sets the plant to protection mode to prevent excessively high tank temperatures.

The start temperatures for two tank circuits and the appropriate calendar period are determined here.

Return to >Main menu<.

Continue with >Monitoring<.

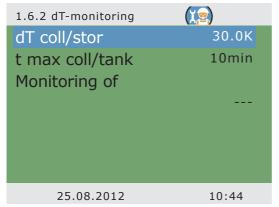
1.5.6 Soft charge	(X)
Activation	Ø
T min. tank 1	45.0°C
T min. tank 2	45.0°C
Start	30.05.
End	31.07.
25.08.2012	10:43



The following items appear under >1.6. Monitoring next to the operation mode menus:

- >DiffTemp<
- >Volume flow<
- >Coll.Emerg.OFF<
- >Sensor balancing<

Call up the menu item >DiffTemp<.



>dT monitoring< is used to define the criteria which lead to fault detection.

>dT coll/stor< is used to define a differential temperature between collector and tank, and >t max.coll/tank< for the relevant period of time.

If >dT coll/stor< is exceeded within >t max.coll/tank<, the controller detects a fault.

With >Monitoring of<, the monitoring of the feed and return temperature of the heat counter can be selected.

Continue with >Volumenstrom<.

>Phi monitoring< accesses any flow menu for which volume flow sensors have been configured.

Select appropriate submenu.

1.6.3 Phi monitoring

flow rate RO1

▶

25.08.2012

10:44

Here, the parameters for volume flow monitoring are defined.

Continue with >Coll. Emerg.OFF<.

phi min.error

0.10l/min

phi circulation

1.00l/min

t undercut

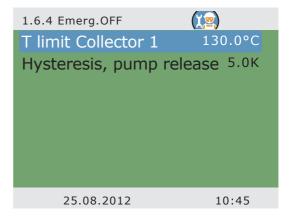
5min

>T limit Coll. 1< or >T limit Coll. 2< are used to switch OFF the appropriate solar circuit pumps to prevent destruction.

To protect the pump, the collector emergency switch-off in solar circuits with high-efficiency pumps is reduced to 100°C.

Under >Hysteresis, pump release<, the value is entered by which the limit temperature must be undercut to cancel the forced shut-off.

Continue with >Sensor balancing<.



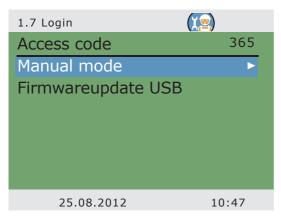
1.6.5 Sensor balancing	
TS1 Offset value	0.0°C
TS2 Offset value	0.0°C
TS3 Offset value	0.0°C
TS4 Offset value	0.0°C
TS5 Offset value	0.0°C
TS6 Offset value	0.0°C
TS7 Offset value	0.0°C
25.08.2012	10:46

Long piping and other factors may distort measured variables.

Here, an offset value can be entered for each sensor.

Return to >Main menu<.

Continue with >Login<.



Continue with >Manual mode<.

1.7.1 Manual mode	(Xia) fym
Solar pump 1	✓
Solar pump 1	100%
Solar pump 1	
Solar pump 2	<b>☑</b>
Solar pump 2	100%
Solar pump 2	<b>▼</b>
25.08.2012	10:48

In manual mode, the individual outputs can be activated for testing purposes, e. g. to check that a pump is working properly.

Manual mode can only be exited by pressing ESC.

Return to >Login <.

Continue with >Firmwareupdate USB<.

#### Note!



After the selection of the >USB firmware update<, the display flashes every second.

Use a USB cable to connect to a PC already installed with update software.

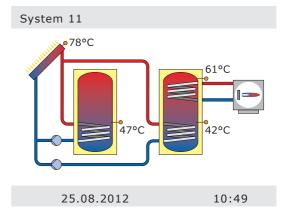
If controller and PC have already been connected, they must be briefly disconnected again.

The update software uploads the DFU file. The display continues to flash and the progress is displayed on the PC.

If the update has not begun within one minute after the selection of >USB firmware update<, the controller will restart.



If professional mode is not quit actively, the controller automatically shows the system overview after the preset display disconnecting time, and the value of the access code is reset to 1.



### **Disassembly/Disposal**



#### Danger!

Mortal danger due to electrocution! Before opening the terminal cover, disconnect all poles of the power supply reliably!



For disassembly of the differential temperature controller **Maximal Pro**, reverse assembly procedure:

- Disconnect the power supply.
- Open the terminal cover.
- Disconnect all cables.
- Release the wall screw fastening.
- Remove the controller from its mounting location.



### Danger!

Mortal danger due to electrocution! When removing the controller, secure all stripped cable ends so that they cannot be touched by persons!

Remove cables completely on definite removal.





### **Important!**

The person who or the institute which is responsible for disposal of the device must not discard the controller with the residual waste, but must ensure correct recycling in accordance with the local provisions!

In case of doubt, ask the local disposal company or the authorized dealer from which you have purchased the device.



### Warranty and liability

The differential temperature controller **smart Sol** was developed, manufactured and tested according to stringent quality and safety specifications and corresponds to the state of the art.

The device is subject to the warranty period prescribed by law of 2 years after the date of sale.

The seller shall eliminate all defects in material and workmanship which occur on the product during the warranty period and which impair the product's functionality.

Natural wear and tear does not constitute a defect.

Warranty and liability does not include all damage which is due to one or several of the following reasons:

- Non-compliance with these Assembly and Operating Instructions.
- Inappropriate transport.
- Faulty assembly, commissioning, maintenance or operation.
- Modifications of the structure or tampering with the software of the device.
- Installation of supplementary components which are not approved by the manufacturer.
- Continued use of the controller despite an obvious defect.
- Use of non-approved spare parts and accessories.
- Applications exceeding the intended scope of utilization.
- Inappropriate utilization of the device / improper handling, e. g. ESD.
- Use of the device outside of the admissible technical boundaries.
- Voltage surges, e. g. due to lightning strokes.
- Force majeure.

Further claims based on this warranty obligation, especially compensation for damage exceeding the asset value of the differential temperature controller, are excluded.

Construction, design and project engineering of heating installations are performed by specialist fitters based on the applicable standards and directives.

The functioning and safety of a plant are the exclusive responsibility of the companies commissioned with planning and execution.

Contents and illustrations of this manual have been elaborated to the best of our knowledge and with utmost diligence - we reserve the right of error and technical modifications.

Liability of the manufacturer for inappropriate, incomplete or incorrect information and all damage resulting therefrom is excluded on principle.

# **Error report**

Error pattern/err	or descrir	ntion:			
Lifoi patternijeri	or descrip	cion.			
Error message:					
Software version	1:				
Service Wizard e	executed:		Yes	No	
Screens:	TS1:		TS2:		
	TS3:		TS4:		
	TS5:		TS6:		
	TS7:		TS8:		
	TS9:		TS10:		
Wiring:	RO1:	Pump	HE	Valve	
	RO2:	Pump	HE	Valve	
	RO3:	Pump	HE	Valve	
	RO4:	Pump	HE	Valve	
	REL:		Yes	No	
Service hours:	RO1:		RO2:		
	RO3:		RO4:		
	REL:				
Equipment/Acces	ssories/Op	otions:			



# **Important!**

For repair or replacement of the controller, make sure that completed copies of the commissioning report and of the error report are included!



# **Commissioning report**

Name of operator and place of installation:	
	_
Date of commissioning:	_
Installed hydraulic system:	
Collector surface, in total [m²]:	
Tank sizes [I]:	
Anti-freeze agent Type/concentration:	
Particularities:	
The solar thermal plant with the differential temperature controller <b>Maximal Pro</b> has been installed and commissioned in an expert fashion.	
The owner / operator of the plant was informed in detail and instructed as regards the design, operation, handling, especially in connection with the differential temperature controller <b>Maximal Pro</b> .	
Commissioning by the company (name/address/telephone number):	
Name of ampleyees	
Name of employee:	

### **EC Declaration of conformity**

We, Meibes System-Technik GmbH Ringstraße 18 D - 04827 Gerichshain,

herewith declare in sole responsibility that the following products:

Device type: Differential temperature controller for the control of solar thermal plants >Maximal Pro< from manufacturer date 11/2012

complies with EMC Directive 2004/108/EC and with the Low Voltage Directive 2006/95/EC and with the standard requirements resulting hereof.

#### **Technical regulations:**

#### Low voltage directive:

IEC 60730-1:1999 (3rd Edition) + A1:2003 + A2:2007

EN 60730-1:2000/AC:2007

#### **EMC** directive:

EN 60730-1:2000

+ A1:2004 + A12:2003 + A13:2004 + A14:2005 + A16:2007 - A2:2008, Cor of DIN EN: 2009-06; Cenelec cor.:2010 (EMC section, type 2 control)

EN 55022:2010 (class B)

EN 61000-3-2:2006 + A1:2009+ A2:2009

EN 61000-3-3:2008

#### Notes:

The original copy of the test reports is available to the manufacturer.

D - 04827 Gerichshain, 29.11.2012,

Signed by

Robert Sagstetter Managing Director

rianaging Director

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